

## ABSTRACT OF THE DISCLOSURE

There are provided a plating factory for process roll for a gravure printing and a turn-table type roll stock apparatus preferable to the gravure printing plate manufacturing factory where a series of plating steps can be performed against the process roll for the gravure printing in an unmanned state at night in a full-automatic operation and the cell can be formed. Many process rolls can be stood obliquely in a circumferential arrangement in one stage or two stages at a roll pallet in such a way that a longitudinal direction of the process rolls may coincide with a generatrix at a conical surface and an optional roll pallet can be stopped at a predetermined position so as to store or take out the process rolls in respect to the roll pallet.